

$27 + \underline{\quad} = 42$

$29 + \underline{\quad} = 67$

$76 + \underline{\quad} = 91$

$59 + \underline{\quad} = 70$

$19 + \underline{\quad} = 48$

$24 + \underline{\quad} = 70$

$16 + \underline{\quad} = 43$

$19 + \underline{\quad} = 70$

$54 + \underline{\quad} = 80$

$36 + \underline{\quad} = 90$

$37 + \underline{\quad} = 92$

$69 + \underline{\quad} = 87$

$59 + \underline{\quad} = 94$

$18 + \underline{\quad} = 77$

$16 + \underline{\quad} = 55$

$32 + \underline{\quad} = 81$

$49 + \underline{\quad} = 80$

$41 + \underline{\quad} = 80$

$68 + \underline{\quad} = 96$

$64 + \underline{\quad} = 81$

$72 + \underline{\quad} = 91$

$28 + \underline{\quad} = 72$

$41 + \underline{\quad} = 60$

$49 + \underline{\quad} = 100$

$44 + \underline{\quad} = 60$

$24 + \underline{\quad} = 81$

$38 + \underline{\quad} = 86$

$63 + \underline{\quad} = 100$

$66 + \underline{\quad} = 81$

$34 + \underline{\quad} = 51$

$18 + \underline{\quad} = 36$

$51 + \underline{\quad} = 90$

$29 + \underline{\quad} = 78$

$25 + \underline{\quad} = 90$

$39 + \underline{\quad} = 66$

$76 + \underline{\quad} = 94$

$59 + \underline{\quad} = 81$

$49 + \underline{\quad} = 82$

$13 + \underline{\quad} = 51$

$38 + \underline{\quad} = 54$

$27 + 15 = 42$

$29 + 38 = 67$

$76 + 15 = 91$

$59 + 11 = 70$

$19 + 29 = 48$

$24 + 46 = 70$

$16 + 27 = 43$

$19 + 51 = 70$

$54 + 26 = 80$

$36 + 54 = 90$

$37 + 55 = 92$

$69 + 18 = 87$

$59 + 35 = 94$

$18 + 59 = 77$

$16 + 39 = 55$

$32 + 49 = 81$

$49 + 31 = 80$

$41 + 39 = 80$

$68 + 28 = 96$

$64 + 17 = 81$

$72 + 19 = 91$

$28 + 44 = 72$

$41 + 19 = 60$

$49 + 51 = 100$

$44 + 16 = 60$

$24 + 57 = 81$

$38 + 48 = 86$

$63 + 37 = 100$

$66 + 15 = 81$

$34 + 17 = 51$

$18 + 18 = 36$

$51 + 39 = 90$

$29 + 49 = 78$

$25 + 65 = 90$

$39 + 27 = 66$

$76 + 18 = 94$

$59 + 22 = 81$

$49 + 33 = 82$

$13 + 38 = 51$

$38 + 16 = 54$